

CAG ONE

USER MANUAL



ANTRONIX

Accuracy. Consistency. Performance
SINCE 1987

CAG ONE



»» DIMENSION, WEIGHT AND ELECTRICAL

Weight: 25 kg / 55 lbs

Length: 720 mm / 28.5"

Height: 220 mm / 8"

Dept: 260 mm / 10.5"

Power: 110 V, 60 Hz, 300W - 3A

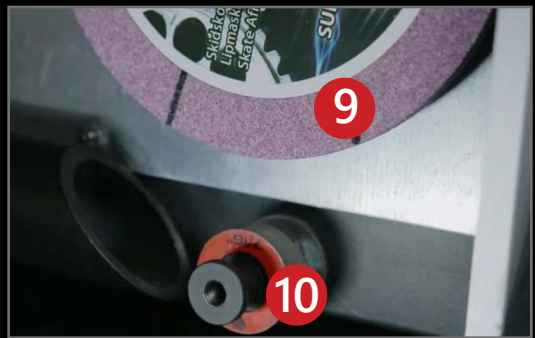
»» CONSUMABLE

250 Pairs / Grinding Wheel

1000 Pairs / Spinner Dresser

250 Pairs / Honing Stone

»» TECHNICAL DESCRIPTION



1. Front dust panel

2. Skate holder

3. Touch keyboard and Safety switch

4. Grinding wheel height adjuster

5. Dressing arm

6. Power cord

7. Vacuum cleaner Servocommander plug

8. Grinding wheel pressure adjuster

9. Grinding wheel

10. Spinner Diamond Dresser

»» INCLUDED ACCESSORIES AND SUPPLIES



1 x Servocommander



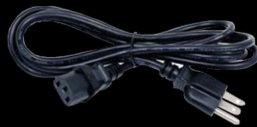
6 x Grinding wheels



6 x Honing stones



3 x Diamond Spinners



1 x Power cord



1 x CAG ONE
Transport case

»» SKATE SHARPENING CHART



»» INSTALLATION



TAKE OFF BOTH TRANSPORT SCREWS



INSTALL THE DRESSING HANDLE



INSTALL THE VACCUM CLEANER HOSSE (OPTIONAL)

»» INSTALLATION (Suite)

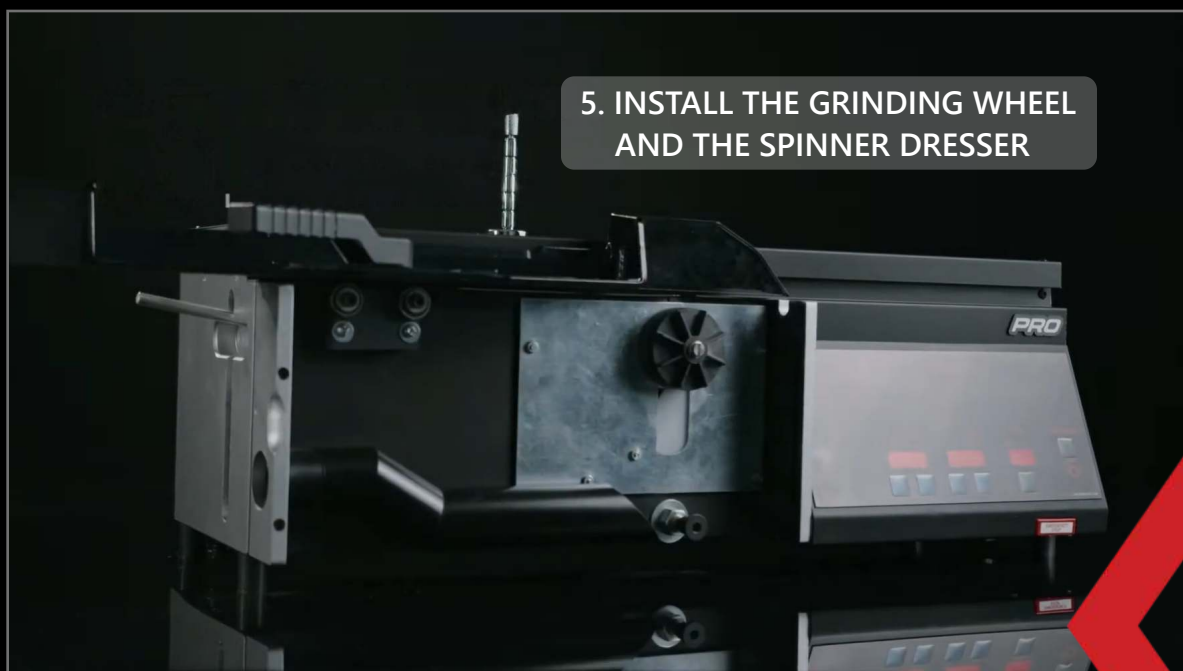


PLUG THE SERVOCOMMANDER



PLUG THE VACCUM CLEANER CORD IN THE "VACUUM" SLOT, AND TURN IT ON (OPTIONAL)

» INSTALLATION (Suite)



» INSTALLATION (Suite)



1. START SHARPENING
2. CANCEL SHARPENING

3. 1 SHARPENING CYCLE
4. 5 SHARPENING CYCLES

5. REGULAR SHARPENING

6. FINISHING
& DRESSING



»» INSTALLATION (Suite)



SHAPE THE GRINDING WHEEL FOR 2-3 SECONDS EVERY 3 PAIRS OF SKATES

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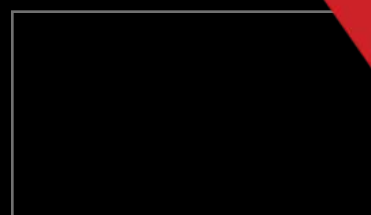
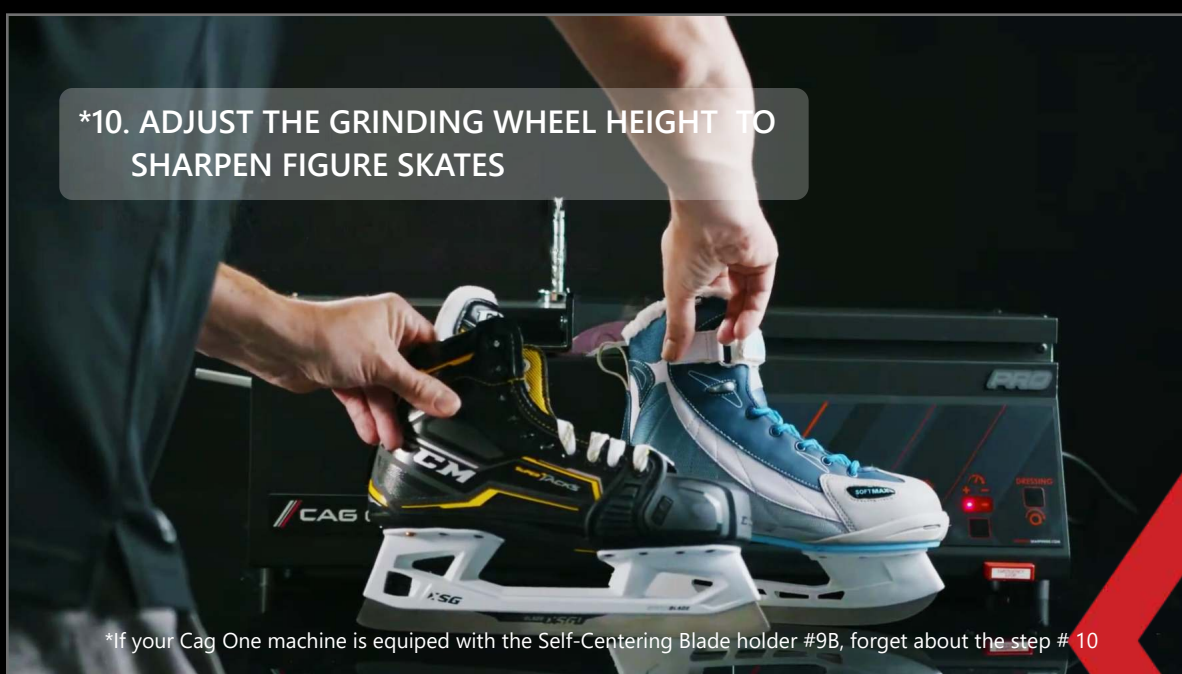


SHARPENING PROCESS COMPLETE, FIRMLY REMOVE SHARPENING BURR ON BOTH SIDES OF THE BLADE WITH THE HONING STONE

» INSTALLATION (Suite)

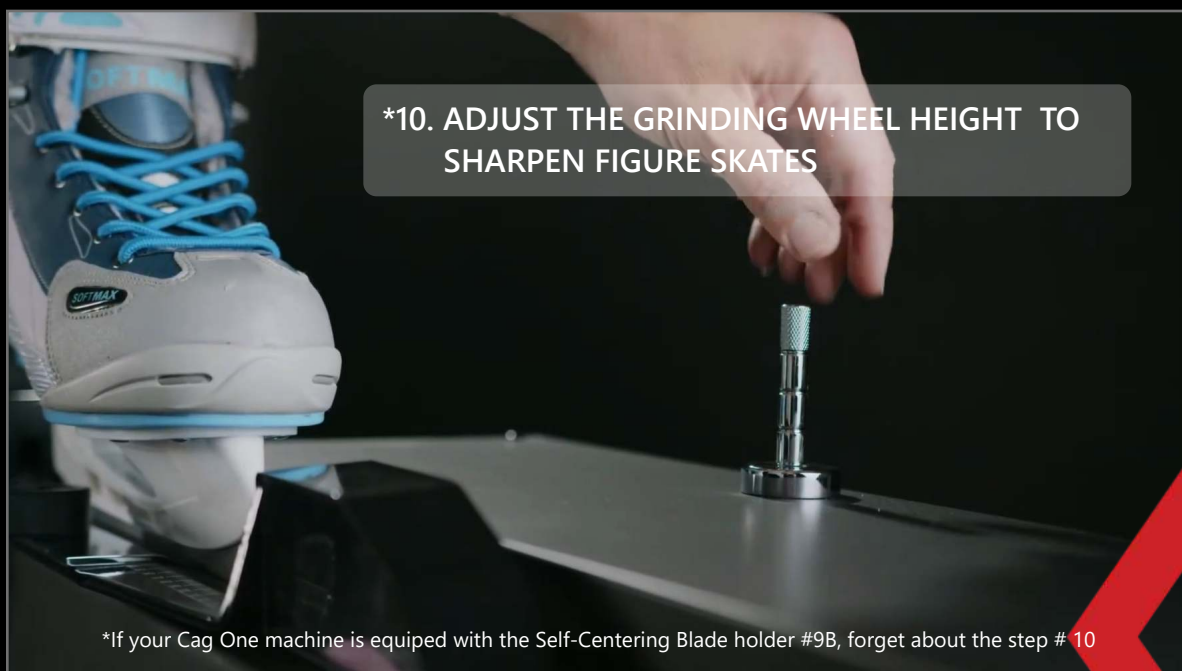


SHARPENING PROCESS COMPLETE,
FIRMLY REMOVE SHARPENING BURR
ON BOTH SIDES OF THE BLADE WITH
THE HONING STONE

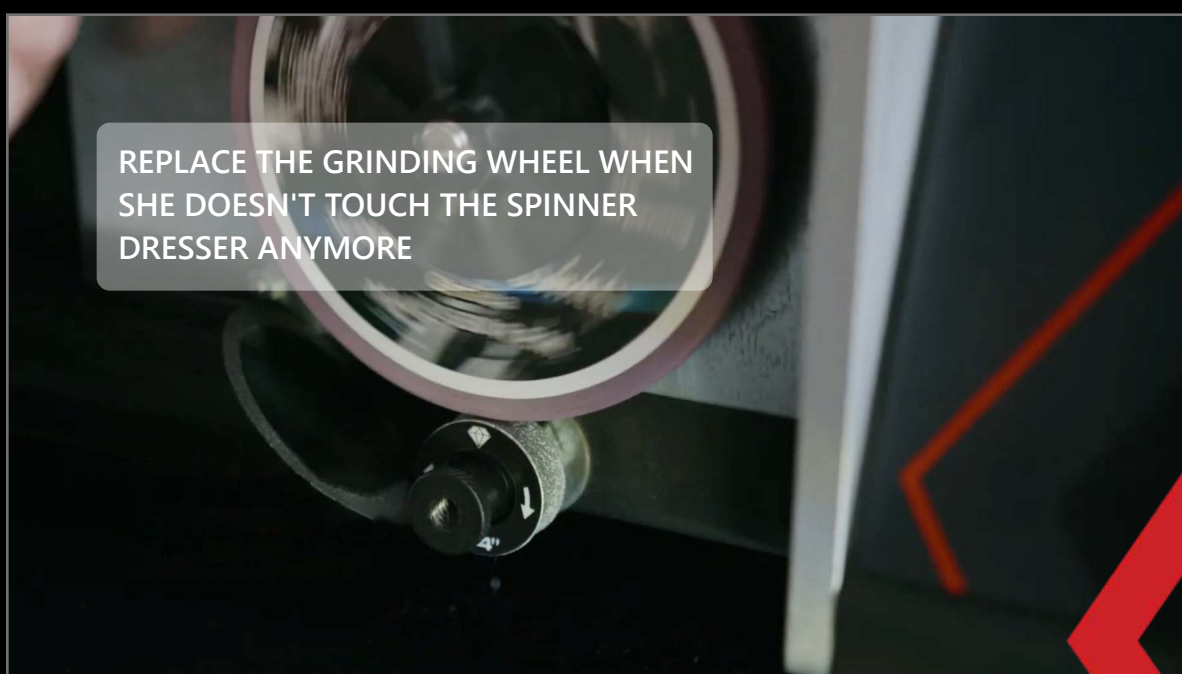


RESURFACE THE WHEEL WHEN THE
NEW DIAMOND IS INSTALLED

» INSTALLATION (Suite)



MOVE THE WHEEL DOWN WITH THE HEIGHT AJUSTER TONE "SAVE THE SPIKES"



REPLACE THE DIAMOND SPINNER DRESSER WHEN GROOVED OR WHEN BOUNCING

ANTRONIX

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